SERVICE BULLETIN			
To: For the attention of: Please copy to:	All Dealers The Service Manager Aston Martin Technician(s) The Dealer Principal	Reference: SB: 0151 Issued: November 2004	
Model:	DB9		
Subject:	Brake Bedding - In Procedure	Page 1of 2	

When reworking or replacing front and rear brake discs and brake pads on DB9, it is very important that the Dealer employs the correct brake bedding - in procedure.

THE PROCEDURE IS AS FOLLOWS:

Observe all local road traffic regulations

- Ensure the brakes are cold (Less than 80 °C) before starting the procedure
- When the vehicle is driven to a suitable safe location carryout this procedure using only light brake applications, if possible
- During all cooling down periods only light brake applications are acceptable
- The cool down periods can be extended where permitted
- Decelerate the vehicle 3 times from 100km/h (60mph) to 32km/h (20mph) at 0.3g, (light braking) then accelerate normally in between each deceleration activity
- Drive 3km (2miles) to allow the brakes to cool with light braking effort if necessary
- Decelerate the vehicle 3 times from 100km/h (60mph) to 32km/h (20mph) at 0.5g, (medium braking) then accelerate normally between each deceleration activity
- Drive 4km (2.4 miles) to allow the brakes to cool with light braking effort if necessary
- Decelerate the vehicle 3 times from 100km/h (60mph) to 0km/h (0mph) using the ABS, then accelerate normally between each deceleration activity
- Drive 8km (4.8 miles) to allow the brakes to cool with light braking effort if necessary

NOTES

- This procedure requires approximately 18 minutes to complete in controlled conditions
- It is recommended that an analogue decelerometer is used for this procedure. Dealer's without no access to this equipment, should use the table below as a rough guide.

Braking effort Description

Zero g =	No braking
0.3 g =	Light braking
0.5 g =	Medium braking
0.8 g =	Hard braking
1.0 g =	ABS regulation

If you have any queries in connection with any aspect of this Service Bulletin, please contact Aston Martin Technical Services on +44 (0) 1926 644700/2/3 or facsimile: +44 (0) 1926 644733. or e-mail stiltma1@astonmartin.com, dhende17@astonmartin.com, or nhunter3@astonmartin.com

Thank you for your co-operation in this matter.

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